

Date: Thursday, 3/30/2006 10:05:45 AM
User: mjohnston

Process Sheet

Customer:	: CU-DAR001 Dart Helicopters Services	Drawing Name:	: LITTER ASSEMBLY	
Job Number:	: 26444-1			<i>SPLIT</i>
Part Number:	: 10301			
This Date:	: 3/30/2006	S.O. No.:	: N/A	
Project Rev.:	: NC			
First Issue:	: N/A	Type:	PURCHASED PARTS	
Previous Rev.:	: 25745			
Valid By:	:			
Created & Approved By:	:	06.03.30		
Comment:	: Est	D	01.10.10	Changed D2484 nut for D3015-1 SM
Additional Notes:				

Job Number:	
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Line #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING

Comment:	PURCHASING
Issue p/o:	06.03.30
Order:	Model 12-2A undrilled with grey pad & black belts
Supplier:	Ferno Aviation
Letter of compliance required:	

2.0	D2370P	Litter Assembly

Comment:	Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)
Litter Assembly	

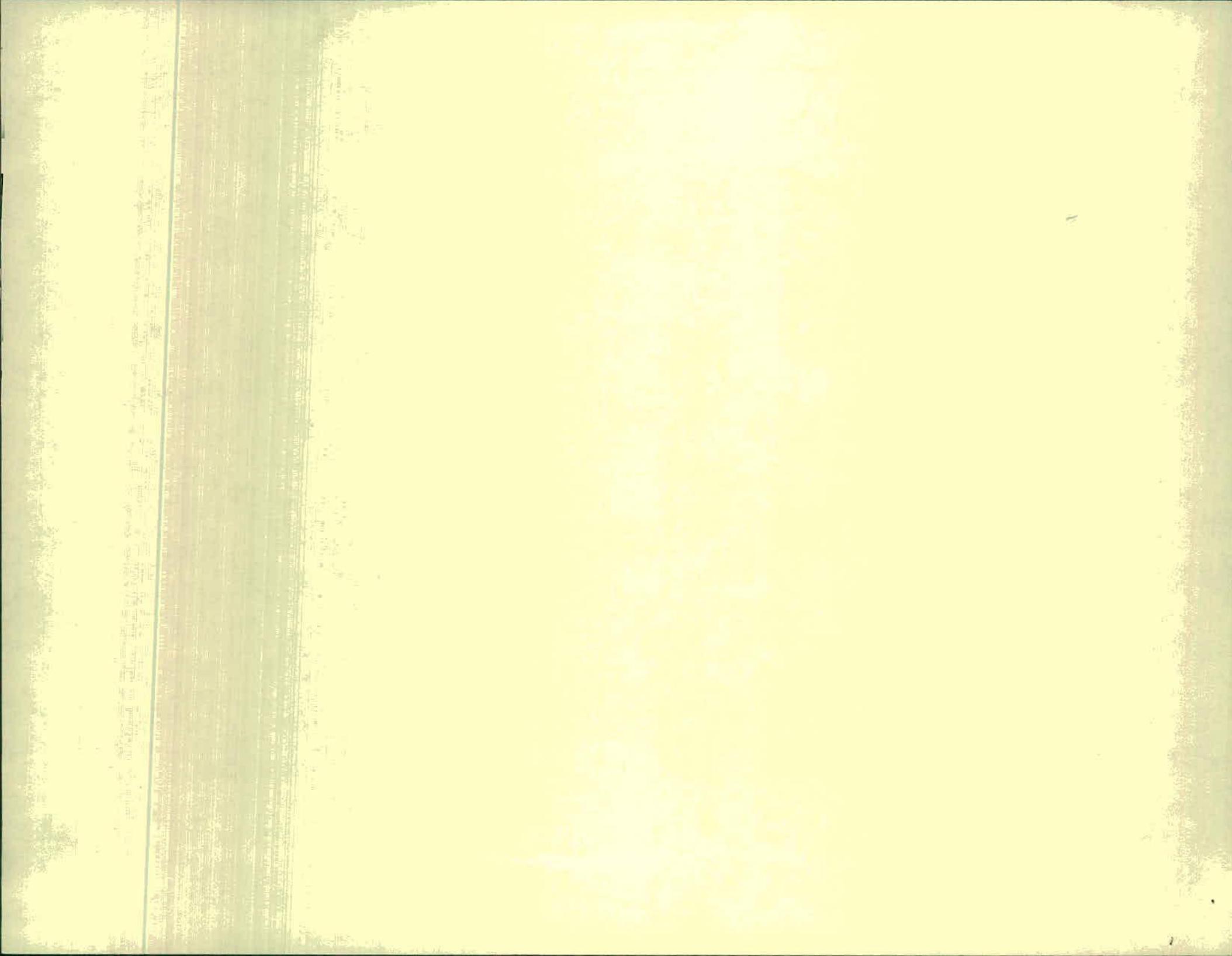
3.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment:	PACKAGING RESOURCE #1
Receive and inspect for transit damage	
Insure that letter of compliance is attached to w/o	

4.0	QC6	DIMENSIONAL CHECK

Comment:	DIMENSIONAL CHECK	
5.0	D2374	Stud

Comment:	Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)	
Stud		
Pick:		
Qty Part Number	Description	Batch
4 D2374	Stud	B22473



Process Sheet

Customer: CJU-DAR001 Dart Helicopters Services

Drawing Name: LITTER ASSEMBLY

Job Number: 26444

Part Number: D2370

Job Number:



Seq. #: Machine Or Operation.

Description :

6.0 D2378

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
4	D2378	Mounting Bolt	<u>B22015A</u>

B22015C (CH)

7.0 D30151

Lock Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Lock Nut

Pick:

Qty	Part Number	Description	Batch
4	D30151	Lock Nut	<u>B14710</u>

8.0 AN960JD416L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
4	AN960JD416L	Washer	<u>H100229</u>

5A.D 06:04:05

9.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Assemble as per Dwg D2370

2-Drill 0.191" holes as per Dwg D2370

3-Deburr

5A.D 06:04:05

3

10.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

J 66-04-05

3

11.0 PACKAGING 1

PACKAGING RESOURCE #1

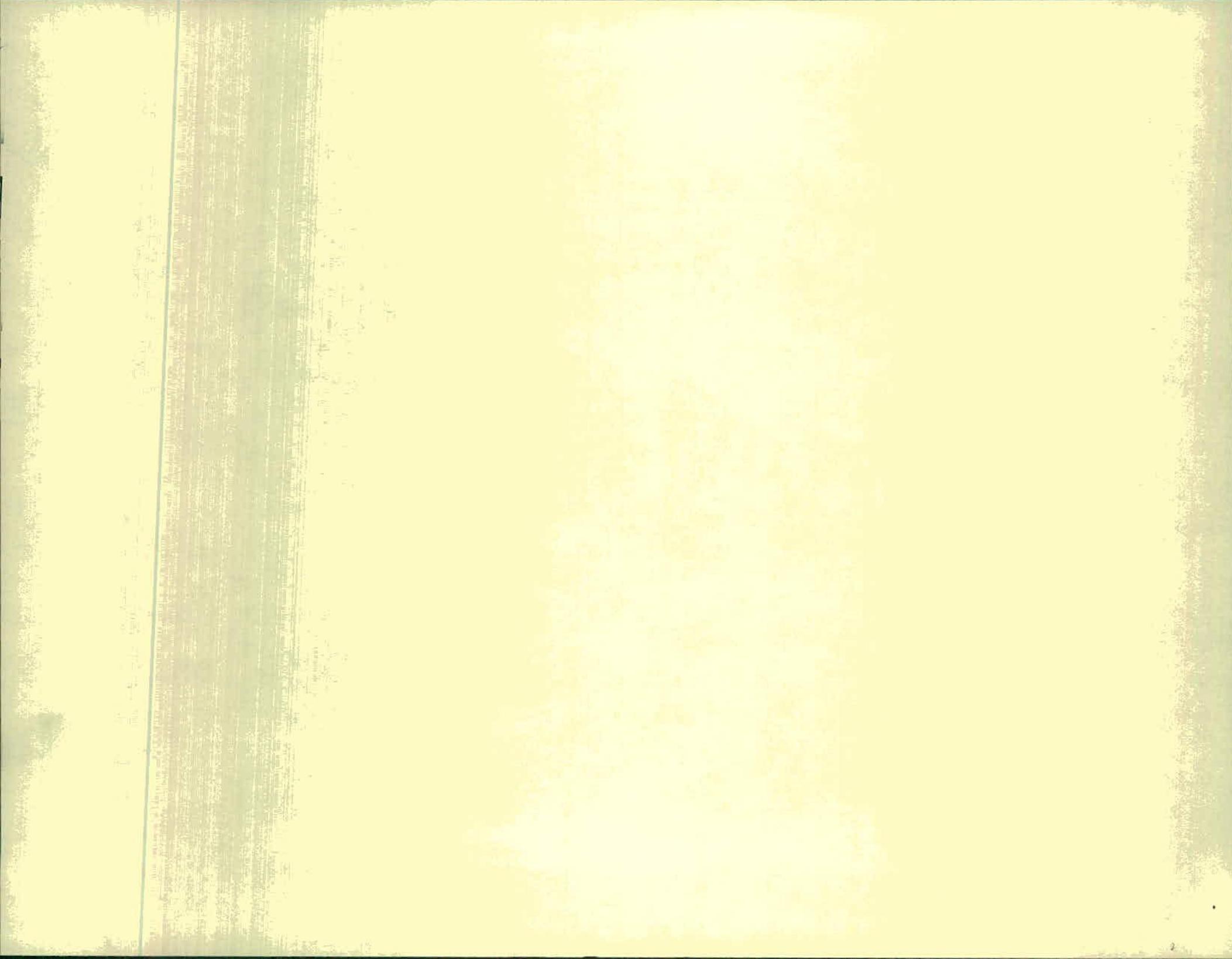


Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 356 357 358

L6416 (3)



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LITTER ASSEMBLY

Job Number: 26444

Part Number: D2370

Job Number:



Seq. #: Machine Or Operation:

Description :

12.0 DC DOCUMENT CONTROL



(3)

Comment: DOCUMENT CONTROL

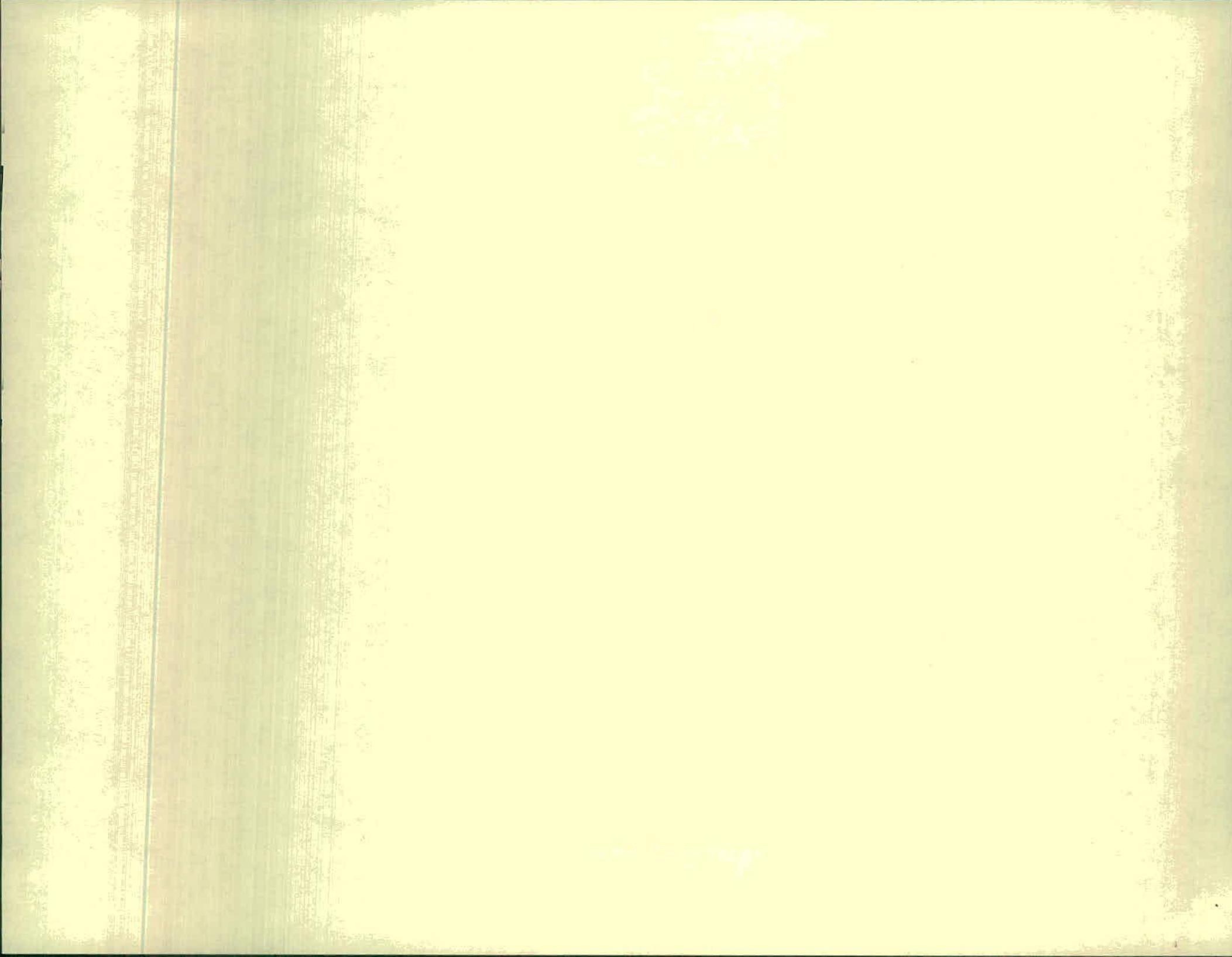
Inspection Level 21

26/04/10

Job Completion:



U 060407





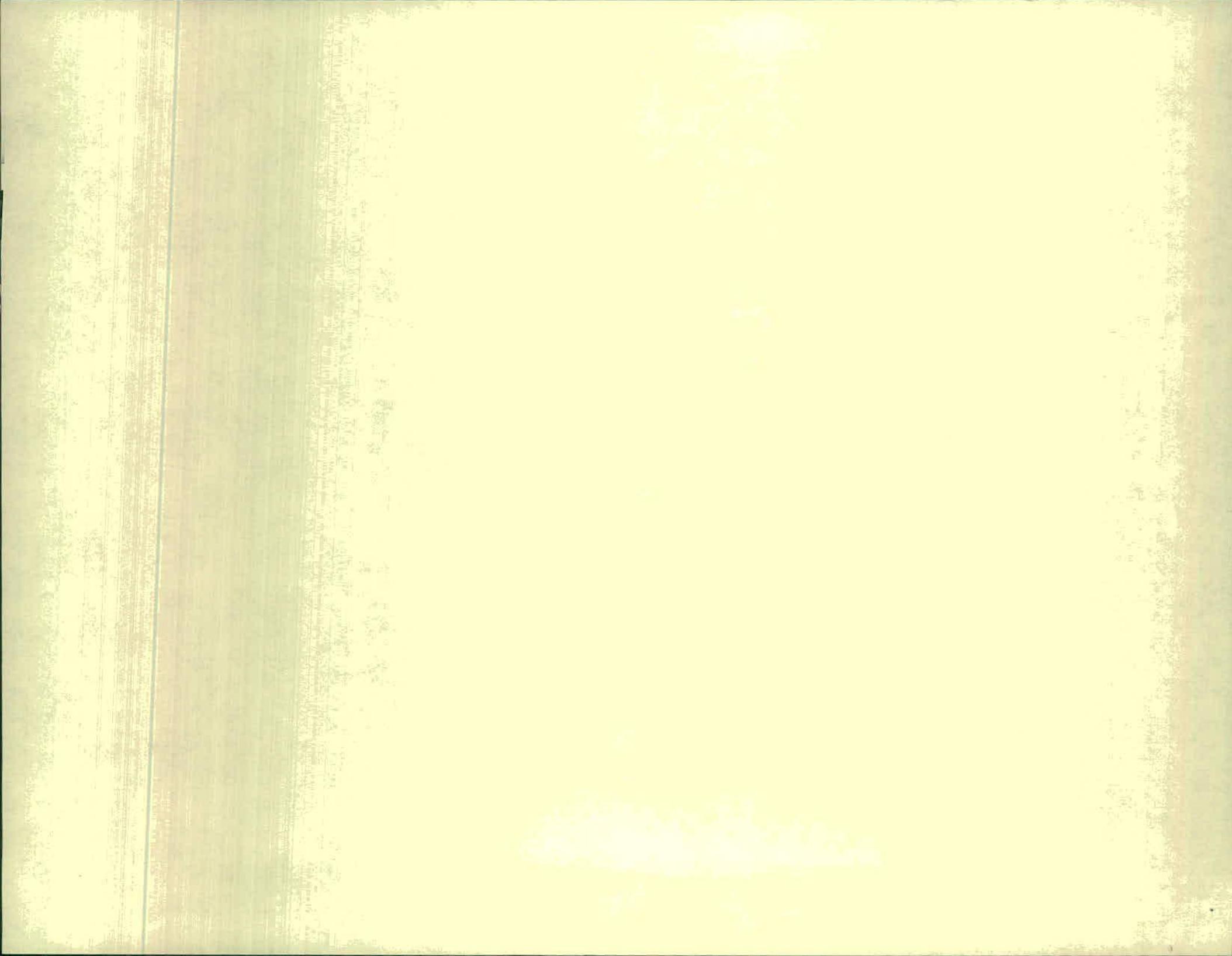
DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED S	APPROVED A	DRAWING NO. D2370	REV. B SHEET 1 OF 2
DATE 98.06.09		TITLE LITTER ASSEMBLY	SCALE NTS
A	95.02.20	NEW ISSUE	
B	98.06.09	ADDED Ø0.191 HOLES	
B1	01 10 10	ADD ALTERNATE FOR D2484	

off CP

RELEASED
15/06/95 KE

D2370		
	Part No.	Description
X	D2370	LITTER ASSEMBLY
1	D2485	LITTER FRAME
2	D2379	RESTRAINT BELTS
4	D2374	STUD
4	D2378	MOUNTING BOLT
1	D2381-1	LITTER PAD
1	D2381-3	LITTER PAD
4	D2484	NUT (OR D3015-1)
4	AN960JD416L	WASHER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26444

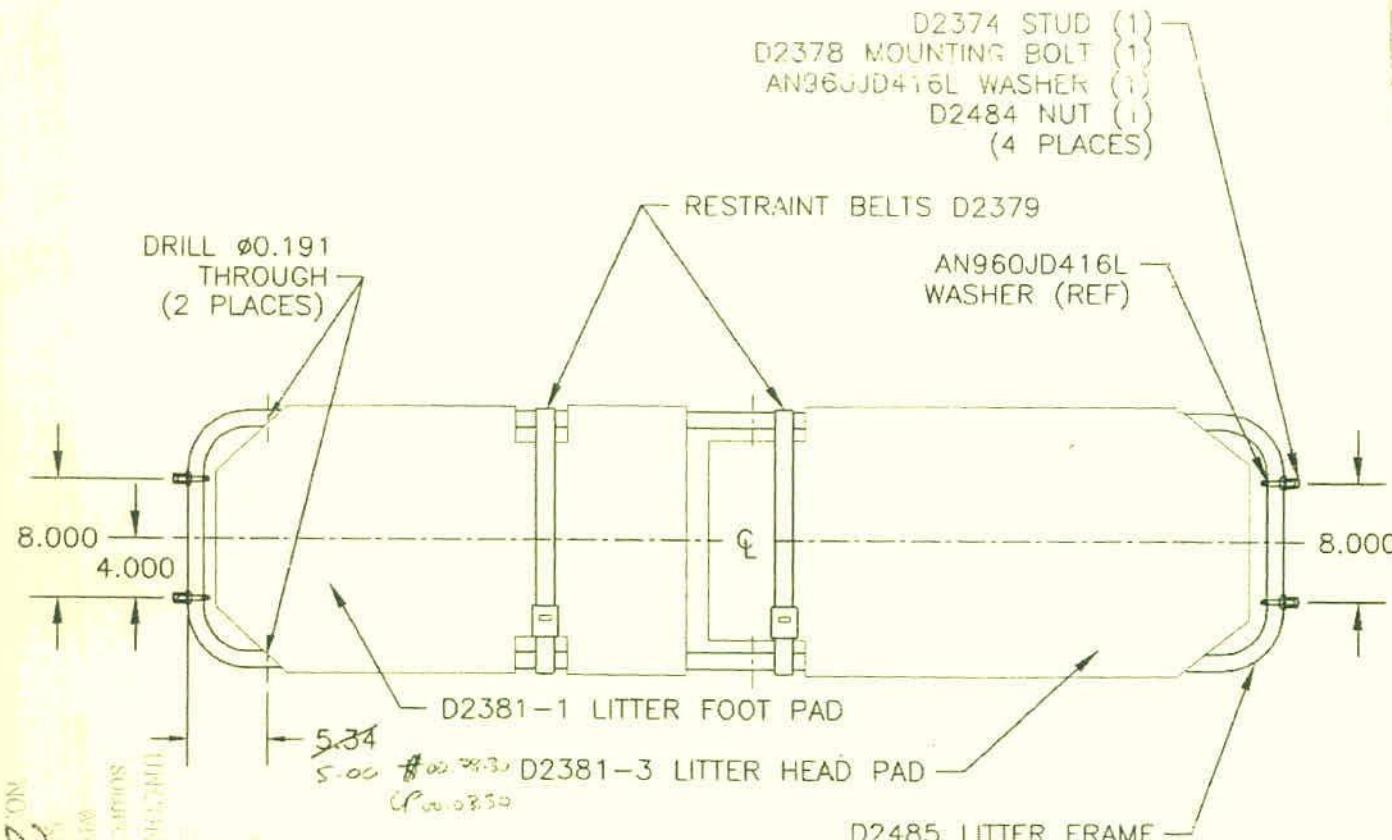


RELEASED
4/6/95
kcl

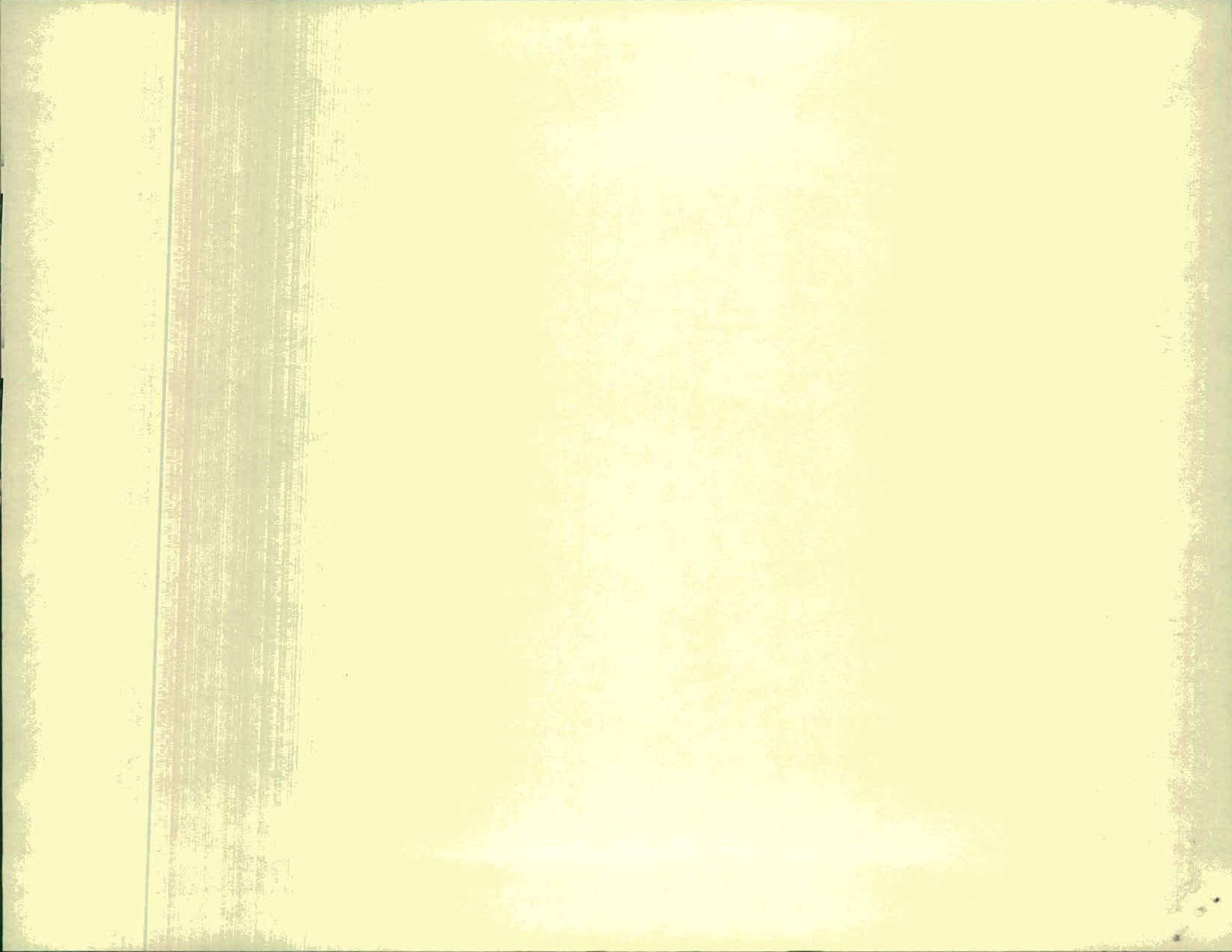
DART



DESIGN <i>EE</i>	DRAWN BY <i>EE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>JL</i>	APPROVED <i>JL</i>	DRAWING NO. D2370
DATE 98.06.09	TITLE LITTER ASSEMBLY	SHEET 2 OF 2 SCALE 1:12



100% APPROVAL
SUBJECT TO GOVERNMENT
WHEN ISSUED
NO. 2644



Aviation, INC.

735-B Branch Drive
Alpharetta, GA 30004
Office 770.521.1005 Fax 770.521.0910
<http://aviation.fernō.com>

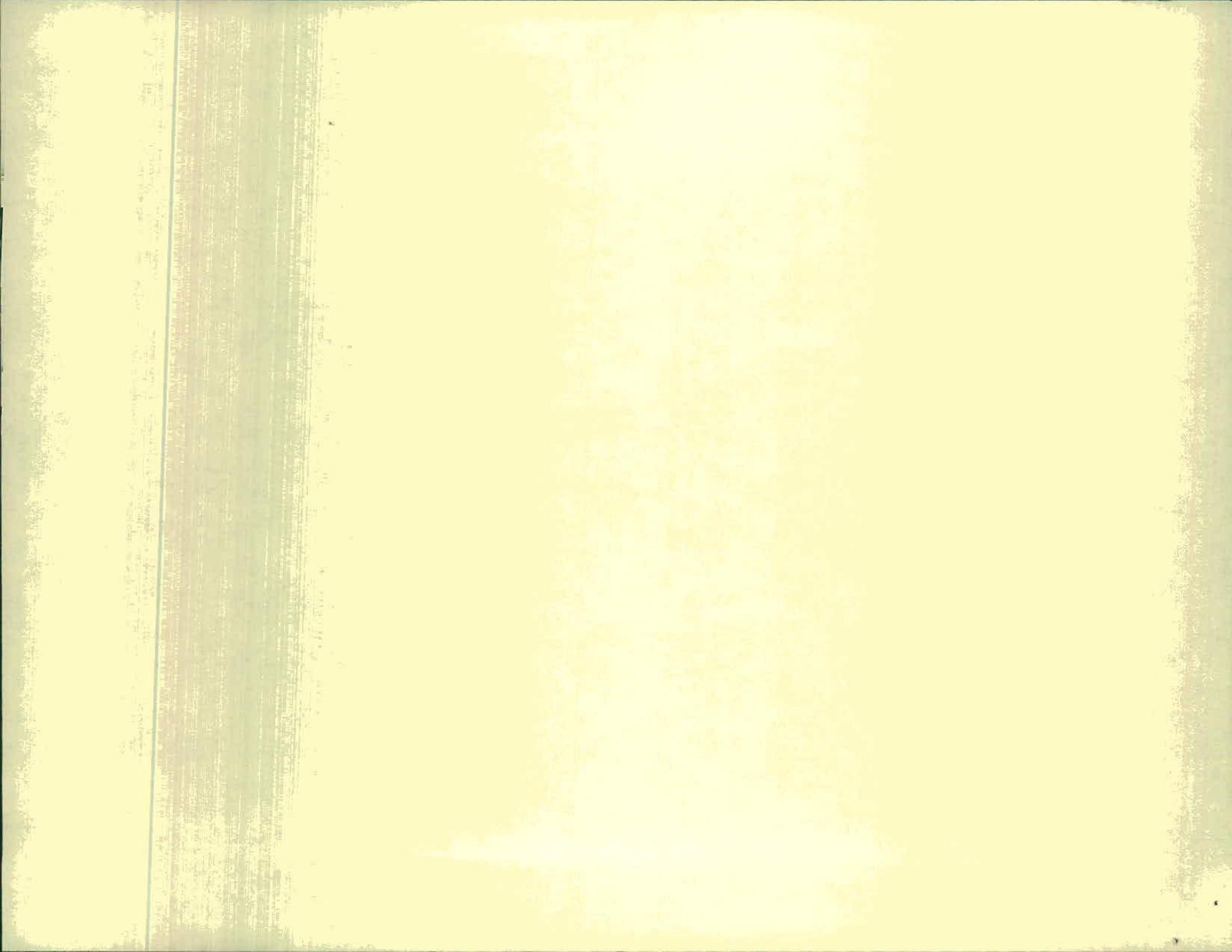
Commercial Invoice

DATE	INVOICE NO.
3/30/2006	5731

BILL TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Attn: Accounts Payable

SHIP TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Ref: PO 912

PO NO.	TERMS	REF	SHIP DATE	SHIP VIA	FOB
912	Net 30	DN	3/30/2006	BAX Global	Alpharetta,GA
ITEM	DESCRIPTION			QTY	UNIT PRICE
12-2A (DART)	12-2A Litter Assembly W/Gray FAA Approved cover/pad assy. and Black FAA approved patient restraints S/N: L806395, L806396, L809398, L806400, L806401 (HS Code 8803.30.00.00)			5	1,268.00
Shipping	Shipped on account # 152700192			0.00	0.00
Thank you for your order!				Total	\$6,340.00



Attn: Chantal 2 pg's

October 13, 2005

Certificate of Conformance

Manufacturer: Ferno-Washington, Inc.
Manufacturer Address: 70 Weil Way
Wilmington, OH 45177
Country of Origin: U.S.A.
Order No. C-764882
Reference: Ferno Aviation P.O. #3465/ Dart Aerospace #912
Model: 12-2 Stretcher
Serial No. L806395, L806396, L806398, L806400, L806401

I certify that the above referenced products were produced in accordance with applicable Ferno-Washington engineering standards using approved manufacturing methods and materials. The products have been inspected using approved test procedures and inspection criteria for Ferno-Washington medical devices. The Ferno-Washington Quality Assurance system conforms to US Food and Drug Administration current Quality System Regulation.



Jeffrey S. Kees
Director of Quality



